

Furniture molds plastic injection chair molding

Product details:

Core & Cavity

Steel: S50C(45#),40Cr,P20H,718H,2738, 5CrNiMo,38CrMoAC,H13,S136H

Steel hardness : HRC 28--50

Molding Way: Compresion molding,Injection

Molding

Mould Standard : DME//LKM Standard Mould Base

Cavity Number: Single or Multi

Ejector System: Ejector Pin,gas,Ejector Block

Lead Time: 35—50 days

Mold Life: >1,000,000

Package: Wooden case

Size & Specification: According to customer's requirement

Quality Assurance: ISO9001:2000 Standard

Quality certificates: Material Supplier

Our advantage: 1.High Quality and Good after-sales
service 2. Reasonable Price 3.Delivery On Time
4.Strict quality Control







Know more about ABIS

ABIS was founded in Shenzhen China, in 1996, adjacent to Hong Kong, has its own factory of 12,000 square meters. With the advanced facilities from Germany, Swiss and Japan, and a highly experienced design and engineering team.

Servicing various markets including Automotive & Aviation, Household & Industrial, Electronics & Telecommunications, Medical & Healthcare, OA equipment, Consumer Packaging, Personal care, and

Sports, ABIS helps clients optimize productivity and minimize manufacturing costs, strengthening the ability of OEM to compete effectively on a global basis.

At ABIS, All new programs are entered into APQP as soon as the purchase order is received. A team will be assigned to review all steps of the project from tool design through work cell assignment, continuing on to the customer's first production run.

ABIS applies advanced software for mold design-Auto CAD, UG, Solid works and ProE etc. So far, ABIS has received the “ISO 9001” 、 TS16949 certificate.





Customized mold

1. Detailed description of Custom Plastic Mould:

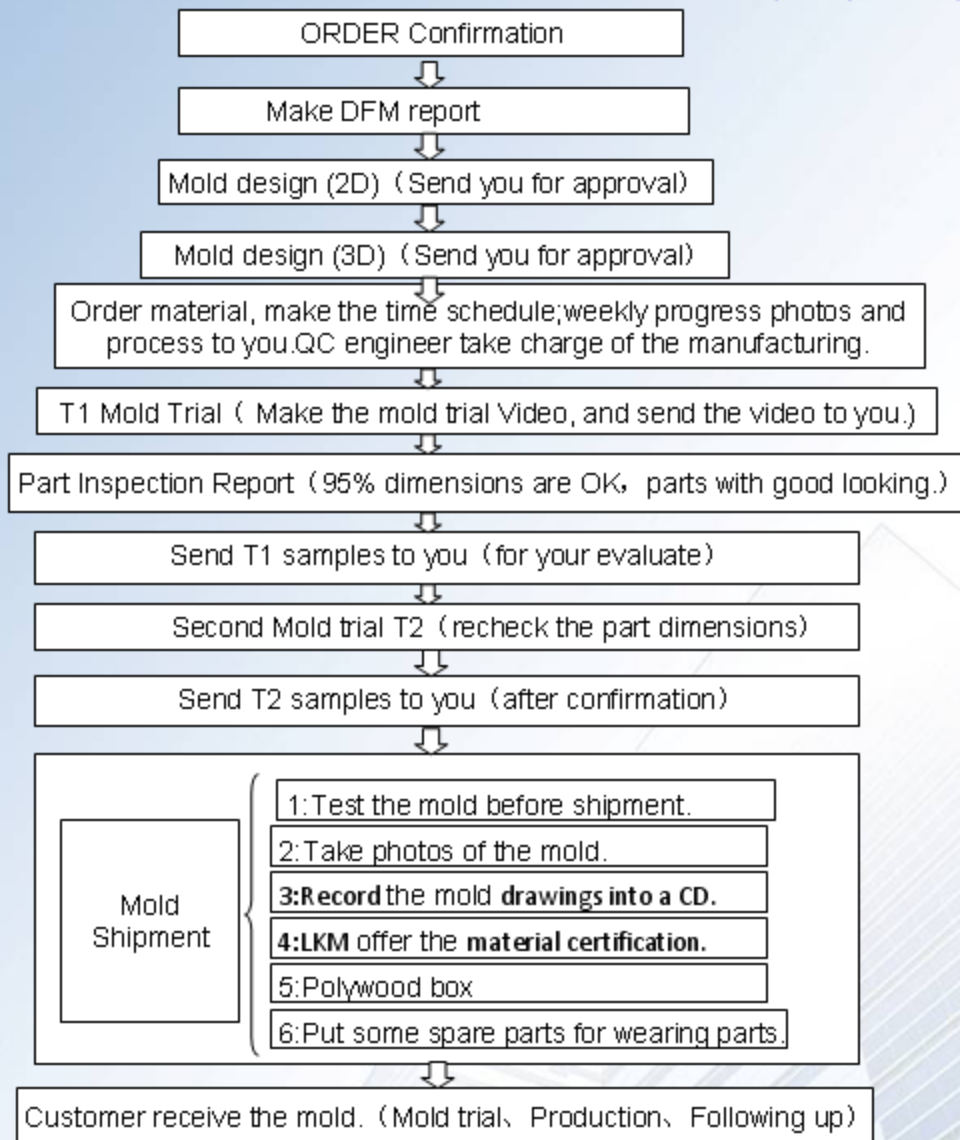
Cavity/Core Material	718H,P20,NAK80,2316,2738,DI N2344,H13 and available
Product Material	ABS,PC,PP,PVC,POM,PMMA,P

	S,PE,PET,RUBBER Silicone,P A,PBT,PEI,etc
Base	LKM or by requested
Structure	Double Color injection mold,So lid Mold,Insert Mold,Mold with Slide,Mold with Lifter
Runner System	Hot runner,Cold runner
Cavity	Single cavity,multi cavity by re quested
Finish	Corrosion word,Mirror finish,Bru shed
Mold standard	HASCO,DME,MISUMI, or by re quested etc
Software	STEP and X-T,UG,pro-E
Tolerance	+ -0.05mm
Design time	5-7 day
Sample time	1 week
Production time	3-5 weeks,depends on mold st

	structure
Main technique	Milling,Grinding,EDM,Wire-cutting,Engraving,CNC etc
Longevity	0.5-1 million shots
Packing	Wooden case,PE,or by requested

2. Custom Plastic Mould making process

ABIS WORKING PROCESS



Mould packaging :



Mold Parking



OUR CERTIFICATE:



认证证书

此证书授予

深圳市艾比斯精密五金塑胶有限公司

认证地址：深圳市龙岗区龙岗街道龙东社区沙背坳福利工业园C栋一层

符合 ISO/TS 16949:2009 质量管理体系标准

认证范围：

塑胶制品（把手）的生产（不包括 7.3 产品设计）

注册号：	首次注册日期：	本次发证日期：
77463/A/0001/SM/2II	2017 年 1 月 3 日	2017 年 1 月 3 日
组织机构代码：	注册有效期：	IATF No:
91440300553894491N	2018 年 9 月 14 日	0255825

发证人：

认证经理

本证书信息可在国家认证认可监督管理委员会官方网站 (www.cnca.gov.cn) 上查询。

URS (中国) 地址: Room 805, 806, Block 3, Tianyi International Building
of Huzhou street No. 589 in Hangzhou City, Zhejiang Province of China. 电话: 0571-86700691



Certificate of Registration

This certificate has been awarded to

Shenzhen ABIS Precision Hardware Plastic Co. Ltd

Floor1, Building C, Sha Bei Li Ying Keil Industrial Park LongDong
Community, Longgang Street, LongGang District, Shenzhen City,
Guangdong Province, China

in recognition of the organization's Quality Management System which complies with

ISO/TS 16949:2009

The scope of activities covered by this certificate is defined below

Manufacture of Plastic Parts (Handles) (Excludes Product Design under
Clause 7.3)

Certificate Number: Date of Issue of Certification Cycle:

77463/A/0001/SM/En

03 January 2017

Issue No:

Expiry Date:

IATF No:

1

14 September 2018

0255825

Issued by:

On behalf of the Schemes Manager





BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.
**QUALITY MANAGEMENT SYSTEM
CERTIFICATION**

ABIS MOLD TECHNOLOGY(HK)CO.,LTD

Organization Code: 55388449-1

No.102,Building B, Ying Keli Industry Area, Longgang District, Shenzhen,China. P.C 518116

is in conformity with

GB/T19001-2008 (ISO9001:2008)

This certificate is covering the following product scope

Plastic Mold Development and Manufacturing; Plastic Products Production

(Not Include the Products With Administrative Licensing)

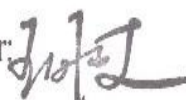
Registration No. 03415Q20263R0M

The Duration of Validity :Feb . 10, 2015—Feb . 09, 2018



MANAGEMENT SYSTEM
CNAS C034-Q



General Manager: 

BEIJING HANGXIE
CERTIFICATION CENTER CO.,LTD.

Our service:

1. Provide OEM/ODM service
2. Provide professional plastic mould design and manufacturing service
3. Provide plastic parts moulding/ printing/ painting service
4. Provide plastic parts assembly service
5. Provide plastic parts package service
6. Provide After-Sales service

FAQ:`

Q1 . What is the lead time for tooling and samples fabrication?

A: The exact lead time depends on your parts specification. The normal lead time is 40-45days for tooling fabrication and sample. If the tooling is not required, the lead time for samples is 15days normally.

Q2. How to ship the samples and production order?

A:We will normally ship samples via DHL, UPS, or FedEx via our cooperated forwarder of freight collect. For the shipping of production order, it will be by sea or by air.

Q3. How to ensure the quality of parts?

A:Firstly,our team will inspect all incoming material. QC team will inspect parts while production and finished products, then submit Quality Inspection Report together with samples and production order.

Q4. Which kind of product can you do?

A: Plastic injection molding and mass production for plastic parts.

Contact me :

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